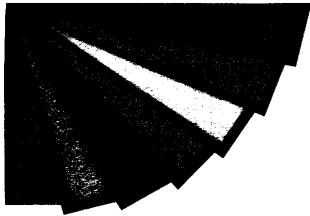


**Cloverdale**



**Paint Inc.**

**INDUSTRIAL COATINGS DATA SHEET**  
**Rustex Primers**

**General Properties**

Fast drying, non-lifting, anti-corrosive primers for use on ferrous metal substrates. These products feature excellent adhesion and water resistance and offer a high degree of protection in mild to moderately corrosive environments. **Rustex Primers contain no added lead or chromate compounds.**

**Recommended Uses**

For shop application use on structural steel, beams, posts, tanks, plate stock and iron. May be topcoated with Marine, Speed and Industrial Enamels.

**Product Information**

**GENERIC TYPE**

Phenolic Modified Alykd

**PIGMENT TYPE**

Iron Oxide and Corrosion Protective Pigments

**COLOR**

71024 Grey, 71025 Yellow,  
71029 Red, 71034 Black

**FINISH**

Low Sheen

**AVERAGE VOLUME SOLIDS**

37% (Av.)

**AVERAGE WEIGHT SOLIDS**

56% (Av.)

**RECOMMENDED MILS PER COAT**

1.5 - 2.0 mils Dry  
2.7 - 5.4 mils Wet

**THEORETICAL COVERAGE**

590 Sq.Ft./Gal. @ 1 Mil Dry Film Thickness  
14.5 m<sup>2</sup>/L @ 25 microns Dry Film Thickness.  
Actual coverage will be less due to job conditions, type of substrate, loss in can and efficiency of application equipment.

**VISCOSITY MIXED**

60 - 70 K.U.

**TEMPERATURE RESISTANCE (DRY)**

200°F (93°C) Continuous  
250°F (120°C) Intermittent

**V.O.C. MIXED**

500 g/Litre (4.6 lbs./gal)

**THINNER**

78011 Xylene

**Methods of Application**

<b>AIRLESS SPRAY</b>	Speeflo Atlas 30:1, tip size .013" - .015" or equivalent
<b>H.V.L.P.</b>	Binks Model Mach 1 94 x 97AP (Pressure) or equivalent
<b>CONVENTIONAL</b>	Binks Model 95GUN 63CSS x 63PB (Pressure) or equivalent
<b>BRUSH / ROLLER</b>	Brushing is limited to small areas or touch-up

**\*Drying Time**

SUBSTRATE TEMPERATURE	TOUCH DRY	HARD DRY	OVERCOAT INTERVAL		
			MINIMUM	MAXIMUM	NORMAL
77°F (25°C)	30 minutes	4 hours	30 min.	N/A	1 hour

\* Temperature and humidity will affect dry and re-coat times